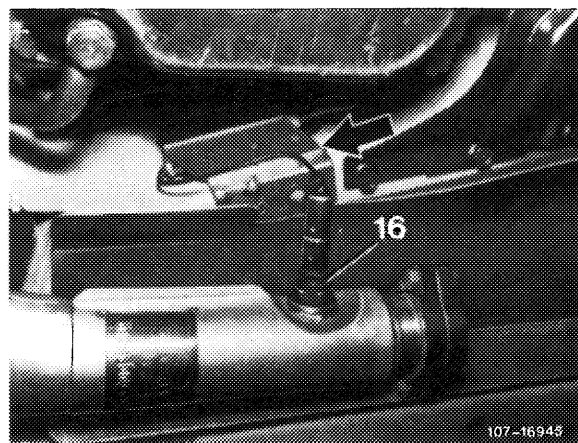


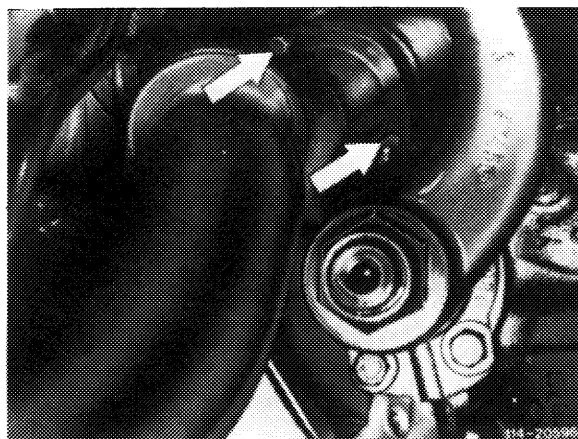
A. Model 107.025/045

Removal

1 Remove O₂ probe, pushing coupling out of holder (arrow) in upward direction for this purpose and separate. Unscrew O₂ probe (16).

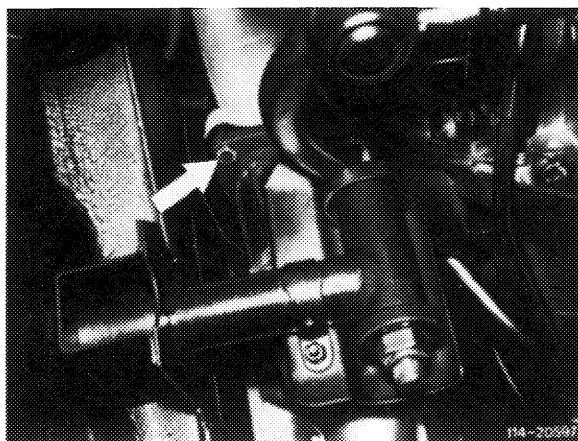


2 Loosen screws of flange connection (arrows) on exhaust manifolds and unscrew.



Flange connection left

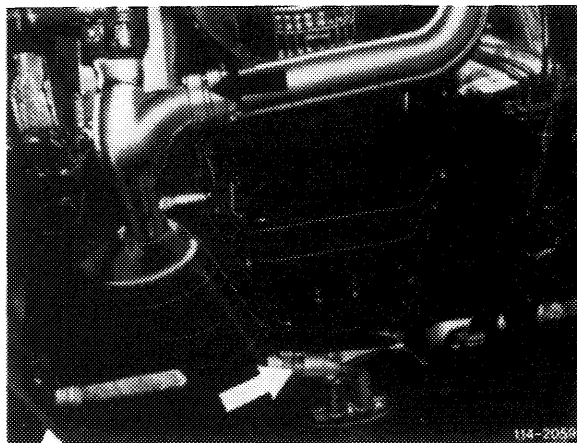
Note: Second screw is concealed by guide lever.



Flange connection right

3 Loosen screws of flange connection (arrows) and screw out.

4 Remove catalysts.



5 For installation proceed vice versa.

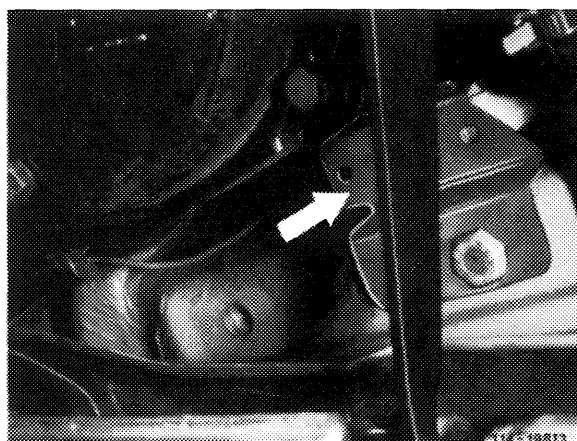
Note: Prior to installing O₂ probe, coat threads with hot lubricating paste, part No. 000 989 88 51.

Tightening torque of self-locking hex. nuts is 20 Nm.

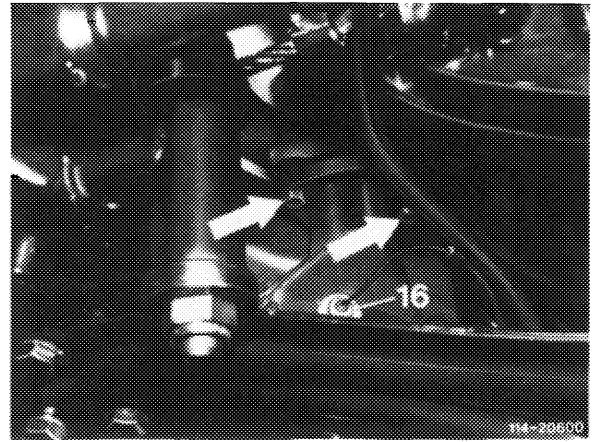
B. Model 126

Removal

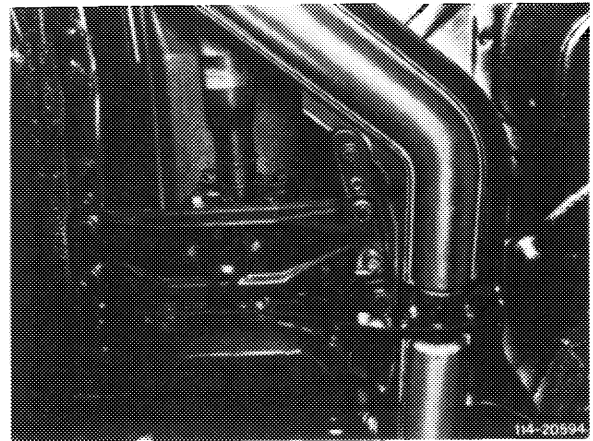
1 Remove O₂ probe, unscrewing holder (arrow) for this purpose, then push coupling in upward direction and separate. Unscrew O₂ probe (16).



- 2 Loosen screws of flange connection (arrows) on exhaust manifold and unscrew.

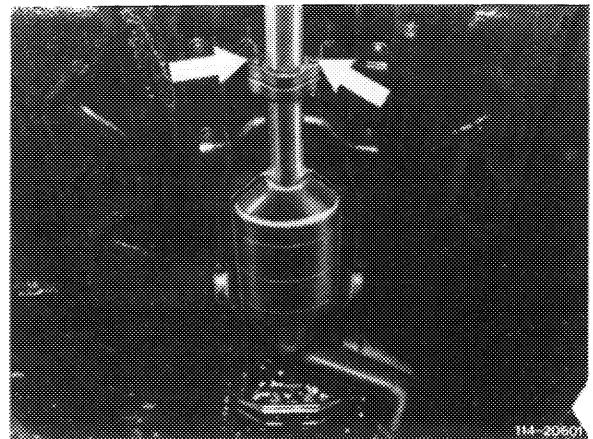


- 3 Remove lateral support on transmission.



- 4 Loosen screws of flange connection (arrows) and unscrew.

- 5 Remove catalysts.



Installation

- 6 For installation proceed vice versa.

Note: Prior to installing O₂ probe, coat threads with hot lubricating paste, part No. 000 989 88 51.

Tightening torque of self-locking hex. nuts is 20 Nm.